

Washer-Extractor

Cabinet Freestanding and
Cabinet Hardmount

Refer to Page 3 for Model Numbers

— Unique Parts —



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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s).

Model Identification

Information in this manual is applicable to these washer-extractor models:

HD60_CYGNUS-COMM_OPL	WD235_CYGNUS-COMM_OPL	IXU065CLH
HD60_CYGNUS-COMM_VENDED	WD235_CYGNUS-PREM_OPL	IXU065XDH
HD60_CYGNUS-STANDARD_VENDED	WD235_CYGNUS-PRO	IXU065YCH
HD65_CYGNUS-COMM_VENDED	WD235_CYGNUS-SELECT	IXU075CDH
HD65_CYGNUS-PREM_OPL	WD235_CYGNUS-STANDARD_VENDED	IXU075CLH
HD65_CYGNUS-PREM_VENDED	WD235_CYGNUS-ULTRA	IXU075XCH
HD65_CYGNUS-STANDARD_VENDED	WD235_CYGNUS-VENDED	IXU075XEH
HD75_CYGNUS-COMM_OPL	WD305_CYGNUS-COMM_OPL	IXU075XNH
HD75_CYGNUS-COMM_VENDED	WD305_CYGNUS-PREM_OPL	IXU075ZNH
HD75_CYGNUS-PREM_OPL	WD305_CYGNUS-VENDED	IXU100CCH
HD75_CYGNUS-PRO	WD400_CYGNUS-PRO	IXU100XLH
HD75_CYGNUS-STANDARD_VENDED	CHN235SNL	IXU100XNH
HD75_WE-8	CXN235UNH	IXU135CDH
HD100_CYGNUS-COMM_OPL	IHN075VEL	IXU135CLH
HD100_CYGNUS-COMM_VENDED	IHN135VEL	IXU135XCH
HD100_CYGNUS-PREM_OPL	IHN185SNL	IXU135XDH
HD100_CYGNUS-STANDARD_VENDED	IHN185VEL	IXU135XEH
HD100_WE-8	IHN235SNL	IXU135XNH
HD135_CYGNUS-COMM_OPL	IHN235UNM	IXU135YNH
HD135_CYGNUS-COMM_VENDED	IHN235VEL	IXU165CDH
HD135_CYGNUS-PREM_OPL	IHN305VEL	IXU165CLH
HD135_CYGNUS-STANDARD_VENDED	IHU065XNL	IXU165XCH
HD165_CYGNUS-COMM_OPL	IHU075XLL	IXU165XNH
HD165_CYGNUS-COMM_VENDED	IHU075YNL	IXU165YNH
HD165_CYGNUS-PREM_OPL	IHU100CCM	IXU165ZNH
HD165_CYGNUS-PRO	IHU165XNM	IXU235YNH
HD165_CYGNUS-STANDARD_VENDED	IHU165YNL	IXU235ZNH
HD165_WE-8	IHU185XEL	IXU305YNH
HD235_CYGNUS-PREM_OPL	IHU185XLL	IXU305ZNH
HD235_CYGNUS-PRO	IHU185YNM	JHU075CEM
HD235_CYGNUS-ULTRA	IHU235XNL	JHU100CEM
HD235_WE-8	IHU235YNL	JHU135CEM
HD305_CYGNUS-PREM_OPL	IHU235ZNM	JXU075YNH
HD305_CYGNUS-PRO	IHU305XNL	JXU100YNH
HD305_WE-8	IHU305YNM	JXU135YNH
WD65_CYGNUS-COMM_OPL	IHU400ZNL	JXU165YNH
WD75_CYGNUS-COMM_VENDED	IHZ100CDL	PXU065YNH
WD75_CYGNUS-PREM_OPL	IHZ165CDL	PXU135YNH
WD75_CYGNUS-STANDARD_VENDED	IHZ235CDL	SXU165PNH
WD75_CYGNUS-VENDED	IXN235UNH	UXU075PNH
WD100_CYGNUS-STANDARD_VENDED	IXU060CCH	UXU100PNH
WD135_CYGNUS-STANDARD_VENDED	IXU060CLH	UXU165PNH
WD135_CYGNUS-VENDED	IXU060XDH	UXU235PNH
WD165_CYGNUS-COMM_OPL	IXU060XEH	UXU305PNH
WD165_CYGNUS-PREM_OPL	IXU060XLH	
WD165_CYGNUS-STANDARD_VENDED	IXU060XNH	
WD185_CYGNUS-COMM_VENDED		
WD185_CYGNUS-PREM_OPL		
WD185_CYGNUS-SELECT		
WD185_CYGNUS-VENDED		

Frame

PART NO.	DESCRIPTION	COMMENTS
B12344001	Frame	HD60, HD65, HD75, *X60, *X65 and *X75 models
B12316201	Frame	HD135 and *X135 models
B12316301	Frame	HD165 and *X165 models
B12395601	Frame	WD65 and *H65 models
B12395701	Frame	WD75 and *H75 models
B12394301	Frame	WD100 and *H100 models
B12400301	Frame	WD135 and *H135 models
B12399301	Frame	WD165 and *H165 models
B12400201	Frame	WD185 and *H185 models
B12362101	Frame	WD235 and *H235 models
B12400501	Frame	WD305 and *H305 models
B12401301	Frame	WD400 and *H400 models

NOTE: This manual includes unique parts information for the models shown on page 3. All other service parts information can be found in the parts manual.

Panels and Door (Page 1 of 2)

PART NO.	DESCRIPTION	COMMENTS
B12312301	Backbridge	HD60, HD65, HD75, HD100, WD65, WD75, WD100, *X60, *X65, *X75, *X100, *H65, *H75 and *H100 models
B12332801	Backbridge	HD135, HD165, WD135, WD165, WD185, *X135, *X165, *H135, *H165 and *H185 models
B12354601	Backbridge	HD235 and *X235 models
B12339701	Backbridge	HD305, WD235, *X305 and *H235 models
B12337801	Backbridge	WD305, WD400, *H305 and *H400 models
B12312401	Printboard Support	Soap printboard
B12382501	Flat Cable Plate	
B12312501	Main Switch Cover	
B12312601	Lower Rear Panel	HD60, HD65, HD75, HD100, WD65, WD75, WD100, *X60, *X65, *X75, *X100, *H65, *H75 and *H100 models
B12332901	Lower Rear Panel	HD135, HD165, WD135, WD165, WD185, *X135, *X165, *H135, *H165 and *H185 models
B12354701	Lower Rear Panel	HD235 and *X235 models
B12339801	Lower Rear Panel	HD305 and *X305 models
B12336801	Lower Rear Panel	WD235 and *H235 models
B12337901	Lower Rear Panel	WD305, WD400, *H305 and *H400 models
B12324301	Top Panel	HD60, HD65, HD75, WD65, WD75, *X60, *X65, *X75, *H65, and *H75 models
B12325401	Top Panel	HD100, WD100, *X100 and *H100 models
B12333001	Top Panel	HD135, HD165, WD135, WD165, WD185, *X135, *X165, *H135, *H165 and *H185 models
B12354801	Top Panel	HD235 and *X235 models
B12339901	Top Panel	HD305 and *X305 models
B12336901	Top Panel	WD235 and *H235 models
B12338001	Top Panel	WD305 and *H305 models
B12357001	Top Panel	WD400 and *H400 models
B12354401	Front Panel	HD135, HD165, *X135 and *X165 models
B12343301	Lower Front Panel	HD135, HD165, *X135 and *X165 models
B12354201	Side Plate	HD135, HD165, *X135 and *X165 models
B12354301	Side Plate	HD135, HD165, *X135 and *X165 models

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PART NO.	DESCRIPTION	COMMENTS
B12313001	Electrical Component Mounting Plate	
B12395201	Earth Plate Side	
B12395301	Earth Plate Bottom	
B12313101	Inverter Drive Box	HD60, HD65, HD75, HD100, WD65, WD75, WD100, *X60, *X65, *X75, *X100, *H65, *H75 and *H100 models
B12333201	Inverter Drive Box	HD135, HD165, HD235, WD135, WD165, WD185, WD235, WD305, WD400, *X135, *X165, *X235, *H135, *H165, *H185, *H235, *H305 and *H400 models
B12357401	Inverter Drive Box	HD305 and *X305 models
B12396101	Inverter Mounting Plate	HD305 and *X305 models
B12314901	Door Frame	HD60, HD65, HD75, HD100, WD65, WD75, WD100, *X60, *X65, *X75, *X100, *H65, *H75 and *H100 models
B12337201	Door Frame	HD135, HD165, HD235, HD305, WD135, WD165, WD185, WD235, WD305, WD400, *X135, *X165, *X235, *X305, *H135, *H165, *H185, *H235, *H305 and *H400 models
B12357201	Fan Mounting Plate	
B12342501	Air Inlet	
B12342601	Air Inlet Cover	
B12342701	Air Inlet Bottom	
B12339601	Tub Front Panel	HD60, HD65, HD75, HD100, WD65, WD75, WD100, *X60, *X65, *X75, *X100, *H65, *H75 and *H100 models
B12320601	Tub Front Panel	HD135, HD165, WD135, WD165, *X135, *X165, *H135 and *H165 models
B12430301	Tilt Switch Support	HD235, HD305, *X235 and *X305 models
B12439601	Transformer Fuse Mounting Plate	Cygnus control models
B12439701	Transformer Fuse Mounting Plate	WE-8 control models
F8258601	Top Cover Hinge	
B12449601	Expansion Clip	
B12462901	Screw	
44089303P	Panel Lock	
44088801	Nut	
F8201001	Top Cover Latch	
B12364401	Transportation Back	HD60, HD65, *X60 and *X65 models
B12364501	Transportation Side	HD75 and *X75 models
B12346701	Inverter Air Inlet Filter Frame	
B12372401	Inverter Air Inlet Filter Inside Frame	
B12382401	Inverter Air Inlet Filter Grill	
B12315401	DIN Rail	60 mm
B12315301	DIN Rail	200 mm

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Supply Dispenser

PART NO.	DESCRIPTION	COMMENTS
B12324101	Supply Dispenser Crossbar	HD60, HD65, HD75, WD65, WD75, *X60, *X65, *X75, *H65, and *H75 models
B12324601	Supply Dispenser Crossbar	HD100, WD100, *X100 and *H100 models
B12333301	Supply Dispenser Crossbar	HD135, WD135, *X135 and *H135 models
B12333401	Supply Dispenser Crossbar	HD165, WD165, WD185, *X165, *H165 and *H185 models
B12354901	Supply Dispenser Crossbar	HD235 and *X235 models
B12338101	Supply Dispenser Crossbar	HD305, WD305, *X305 and *H305 models
B12337001	Supply Dispenser Crossbar	WD235 and *H235 models
B12357101	Supply Dispenser Crossbar	WD400 and *H400 models
B12335101	Supply Dispenser Mounting Plate	HD135, HD165, WD135, WD165, WD185, *X135, *X165, *H135, *H165 and *H185 models
B12337301	Supply Dispenser Mounting Plate	WD235 and *H235 models
B12316401	Supply Dispenser Support	
F8047401	Dispenser Assembly	
F8048601	Vacuum Breaker Assembly	
F8333201	Manifold	
F606816-1	Hose	
B12463101	Inlet Valve	Standard thread
209/00276/00	Inlet Valve	Metric thread
B12463001	Insert	Supply dispenser mounting
B12462701	Screw	Used with B12463001 Insert
B12462801	Screw	Used with F8048601 Vacuum Breaker Assembly
B12319201	Supply Dispenser Cover Frame	
B12356701	Supply Dispenser Cover	International models
B12319101	Supply Dispenser Cover	U.S. models

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Operating Panels

PART NO.	DESCRIPTION	COMMENTS
B12355801	Operating Panel	HD60, HD75, HD100, *X60, *X75 and *100 commercial OPL models
B12312801	Operating Panel	HD60, HD65, HD75, HD100, *X60, *X65, *X75 and *X100 standard and commercial vended models
B12355901	Operating Panel	HD75 and *X75 professional models
B12356001	Operating Panel	HD65, HD75, HD100, *X65, *X75 and *X100 premium OPL models
B12356101	Operating Panel	HD65 and *X65 premium vended models
B12356201	Operating Panel	HD135, HD165, *X135 and *X165 commercial OPL models
B12356301	Operating Panel	HD135, HD165, *X135 and *X165 standard and commercial vended models
B12356401	Operating Panel	HD165 and *X165 professional models
B12356501	Operating Panel	HD135, HD165, *X135 and *X165 premium OPL models
B12384101	Operating Panel	HD235, HD305, *X235 and *X305 professional models
B12384201	Operating Panel	HD235, HD305, *X235 and *X305 premium and ultra OPL models
B12384601	Operating Panel	WD65 and *H65 commercial OPL models
B12384701	Operating Panel	WD75, WD100, *H75 and *H100 standard and commercial vended models
B12384901	Operating Panel	WD75 and *H75 premium OPL models
B12385101	Operating Panel	WD165, WD185, *H165 and *H185 commercial and select OPL models
B12385501	Operating Panel	WD135, WD165, WD185, *H135, *H165 and *H185 standard and commercial vended models
B12385401	Operating Panel	WD165, WD185, *H165 and *H185 premium OPL models
B12385601	Operating Panel	WD235 and *H235 commercial and select OPL models
B12385701	Operating Panel	WD235 and *H235 standard vended models
B12385801	Operating Panel	WD235 and *H235 professional models
B12385901	Operating Panel	WD235 and *H235 premium and ultra OPL models
B12386101	Operating Panel	WD305 and *H305 commercial OPL models
B12386201	Operating Panel	WD305 and *H305 standard vended models
B12386401	Operating Panel	WD305 and *H305 premium OPL models
B12386301	Operating Panel	WD400 and *H400 professional models

NOTE: This manual includes unique parts information for the models shown on page 3. All other service parts information can be found in the parts manual.

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N/A items do not appear in index.

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N/A items do not appear in index.